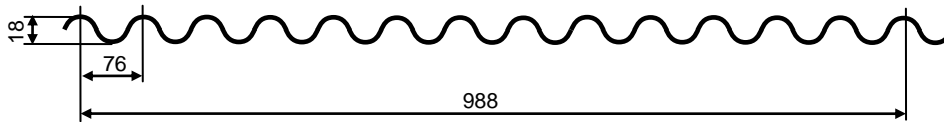
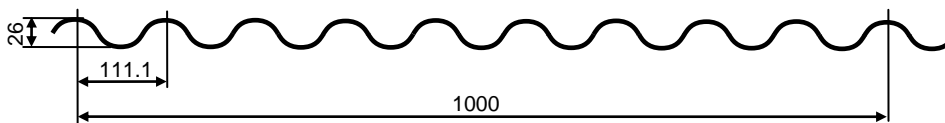


18/988



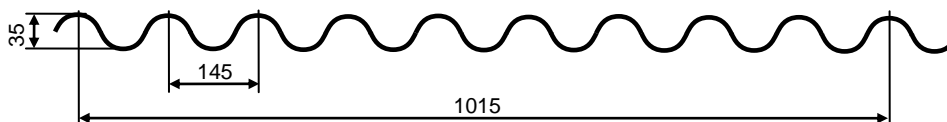
mm	kg/m ²
0.63	6.26
0.70	6.95
0.75	7.45
0.88	8.74
1.00	9.93

27/1000



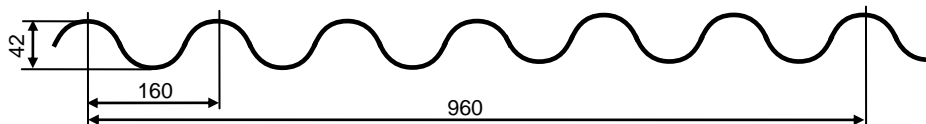
mm	kg/m ²
0.63	6.30
0.70	7.00
0.75	7.50
0.88	8.88
1.00	10.00

35/1015



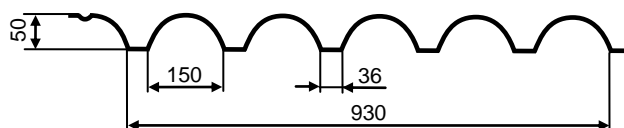
mm	kg/m ²
0.60	5.91
0.75	7.39
1.00	9.85

42/960



mm	kg/m ²
0.63	6.55
0.70	7.29
0.75	7.81
0.88	9.16
1.00	10.40

50/930



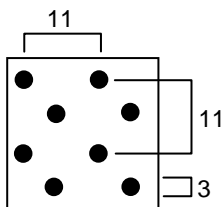
mm	kg/m ²
0.70	7.29
0.75	7.81
0.88	9.16
1.00	10.40

Pilnas perforavimas



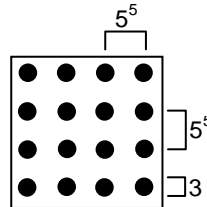
Profilis	P4 (FP)	P3 (FP)
18/988	●	●
27/1000	●	●
42/960	●	●

Perfo 4 (P4)



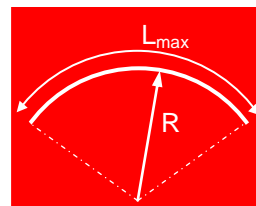
Perforavimo laipsnis: 11.7%

Perfo 3 (P3)



Perforavimo laipsnis: 23.4%

SIN profilių lenkimo spindulys



Profilis	Medžiaga	Storis (mm)	Lakšto ilgis (m)										
			1.5	2	3	4	5	6	7	8	9	10	
18/988	Plienas	0.63	2.0	2.0	2.0	2.5	3.2	4.5	-	-	-	-	
		0.70	2.0	2.0	2.0	2.5	3.2	4.5	-	-	-	-	
		0.75	2.0	2.0	2.0	2.5	3.2	4.5	-	-	-	-	
		0.88	2.0	2.0	2.0	2.5	3.2	4.5	-	-	-	-	
		1.00	2.0	2.0	2.0	2.5	3.2	4.5	-	-	-	-	
18/988	Aliuminis	0.70	2.0	2.0	2.0	2.5	3.2	4.5	-	-	-	-	
		0.80	2.0	2.0	2.0	2.5	3.2	4.5	-	-	-	-	
		0.90	2.0	2.0	2.0	2.5	3.2	4.5	-	-	-	-	
		1.00	0.6	0.8	1.5	2.5	3.2	4.5	-	-	-	-	
27/1000	Plienas	0.63	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.5	7.5	-	
		0.70	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.5	7.5	-	
		0.75	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.5	7.5	-	
		0.88	4.0	4.0	4.0	4.0	4.0	4.5	5.5	6.5	7.5	-	
		1.00	4.0	4.0	4.0	4.0	4.0	4.5	5.5	6.5	7.5	-	
27/1000	Aliuminis	0.70	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.5	7.5	-	
		0.80	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.5	7.5	-	
		0.90	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.5	7.5	-	
		1.00	2.0	2.0	2.0	2.5	3.2	4.5	5.5	6.5	7.5	-	
42/960	Plienas	0.63	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	
		0.70	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	
		0.75	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	
		0.88	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	
		1.00	4.5	4.5	4.5	4.5	4.5	4.5	5.5	6.5	7.5	8.5	
42/960	Aliuminis	0.70	8.5	8.5	8.5	8.5	8.5	8.5	8.5	-	-	-	
		0.80	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	7.5	8.5	
		0.90	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	7.5	8.5	
		1.00	4.5	4.5	4.5	4.5	4.5	4.5	5.5	6.5	7.5	8.5	